DWG NO. DCRK002

DIA. SPEC. CONCENTRIC TO ℄ OF HSG. WITHIN .125 (3.2) T.I.R.

Ø 6.924 - 6.944
[175.9 - 176.4]

R 1.119 - 1.177
[28.4 - 29.9]

DISCHARGE-COPPER
WALL-.046-.052 (1.2-1.3)
I.D.-.315-.322 (8.0-8.2)X
.865-.885 (22.0-22.5)
(BR)

40°
50°

(2 PLC'S) 119°
121°

R .823 - .857
[20.9 - 21.8]
(3) - PLC'S

Ø .750 - .760
[19.1 - 19.3]
(3) - HOLES

3.760 - 4.010
[95.5 - 101.9]

STOP
READ
WARNING
LABEL

C R S

(BR)

(BR) 4.992 - 5.122
[126.8 - 130.1]

1.510 - 1.540
[38.4 - 39.1]

SUCTION-COPPER
I.D. .504-511 (12.8-13.0)
.430-.500 (10.9-12.7) DEEP
(BR) (BS)

29°
31°

10.349 - 10.493
[262.9 - 266.5]

9.987 - 10.181
[253.7 - 258.6]

MTG. SURFACE TO BE ⊥ TO ℄ OF COMP
WITHIN .040 (1.0) T.I.R.

(BR)

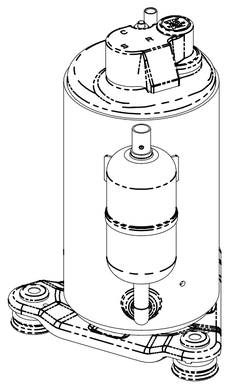
Ø 5.072 MAX.
[128.8]

(BR)

2.230 - 2.270 O.D.
[56.6 - 57.7]

.616 - .701
[15.7 - 17.8]

8.460 - 8.674
[214.9 - 220.3]



(BR)

DIMENSIONING: INCHES (MILLIMETERS) OR INCHES (MILLIMETERS)

RK

Q.A. SYMBOLS

LT	LC	CHANGE	DATE
BS	4B	#243663-000 CORRECTED THE DIMENSION	NAVEEN 02MAR05
	4C	#237823-015 REM'D ACCUMULATOR BRACKET	
	4C	#237823-013 ADDED NEW ACCUMULATOR BRACKET	
	4C	#238387-005 REV'D ACCUMULATOR	
	4E	#237823-010 #237205-002 REM'D HOUSING ASM	
	6C	#237823-014 REV'D PROTECTIVE COVER	
BR	5C	ADDED DIM.	DLC 09JUL01
	5B	WAS .437-.625 (11.1-15.9) DEEP	
	5E	REM'D PLUG SPEC.	
	5B	REM'D B.O.M. AND NOTE	
	6A	2D UPDATED TO 3D V16	--
	--	REM'D CHG'S	--

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DIS.CODE

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
RAC 15APR85	ND	JSK	NONE

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TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL

INTERNAL USE ONLY
Q:\rk\rk-dcrk002_br-c.prt

DWG NO. DCRK002

t:\dcr_pwwww Plot: rk-dckd02_br-c Date: 02-MAR-05 Time: 14:32